

CONCRETE AND RESIN MONOLITHIC FLOORING



CHEMIDUR
PAVIMENTI IN RESINA



SIPI
MONOLITHIC FLOORING

DURSIL
PAVIMENTI IN CEMENTO



www.sipisrl.it



Società Italiana Pavimenti Industriali

MONOLITHIC FLOORING

The desire to have a continuous surface means choosing a monolithic floor.

Creating it can hold some real unknowns if all the required elements are not designed in accordance with industry regulations and certified in the execution phase.

The idea is to facilitate the choice of the floor that best represents the state of the art.

This booklet is a compilation of data sheets of our Performance Floors which are most commonly used in civil and industrial construction .

The creation of these data sheets have helped hundreds of people with their work, over the decades, and have made it possible to pass on the experience that is the heritage of the Company.

Roma 2013

SIPI

DURSIL M

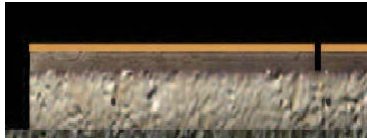
Dursil is the flooring brand synonymous for having cement binders and its derivatives. The floors are generally made in a single construction, applying the surface layer to the newly laid concrete plate.



Dursil S in section



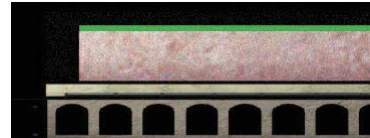
Dursil M in section



Dursil 5-10 in section



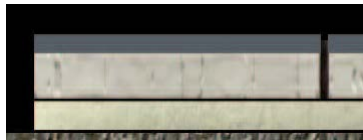
Dursil 10-15 in section



Dursil Light in section



Dursil Tiles in section

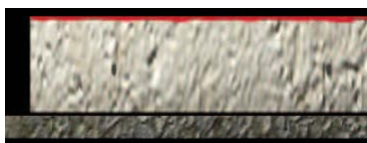


Dursil Lastrosystem in section

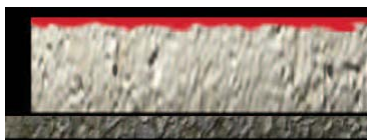
CHEMIDUR

Chemidur is the brand readily identified with floors having synthetic resin binders.

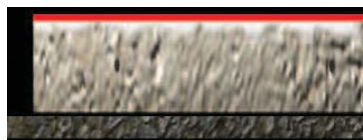
The floors are generally made in two construction phases, applying the surface layer to a cured concrete plate.



Coversip in section



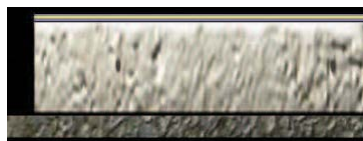
Chemidur FX in section



Chemidur SP in section



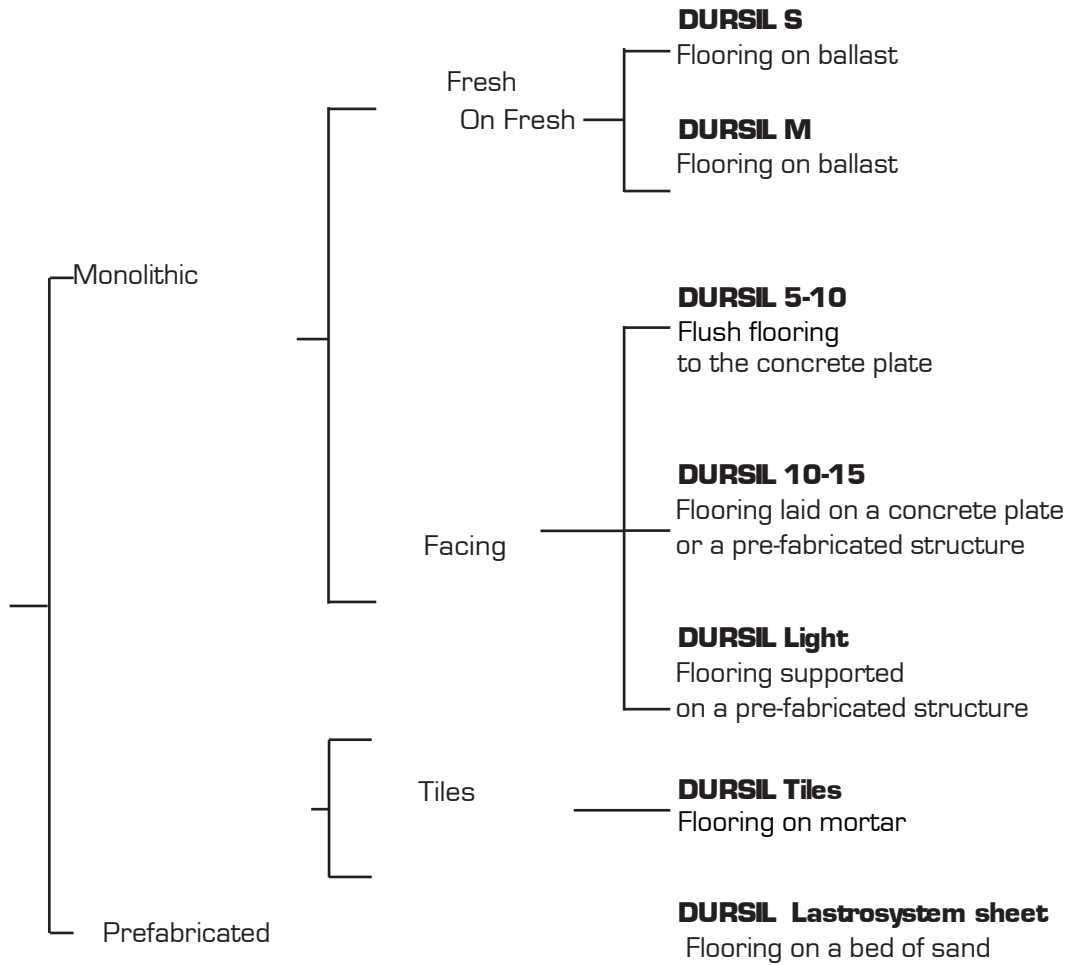
Chemidur ST in section



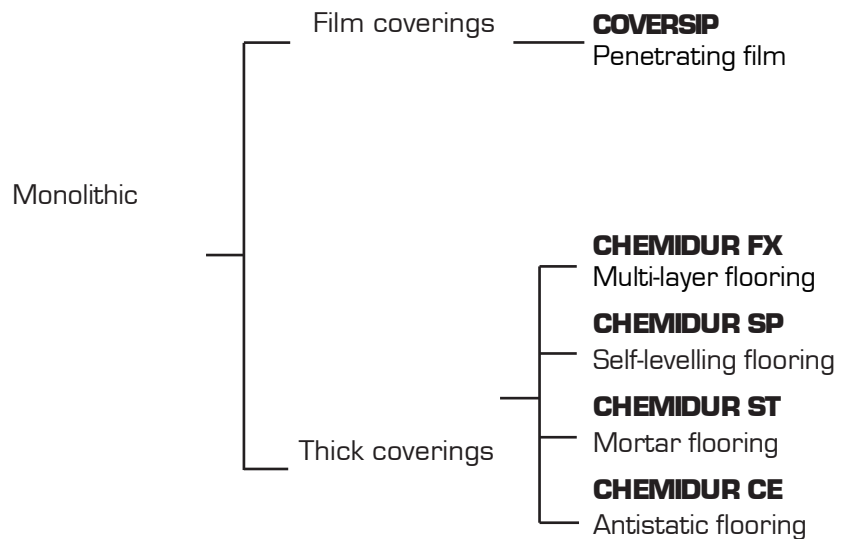
Chemidur CE in section

TYPICAL USES

DURSIL Cement flooring



CHEMIDUR Resin flooring



PROJECT

A monolithic floor needs a specific project.

The synergies between structural calculations and the years of experience and craftsmanship go hand in hand.

Some of the elements that make up a suitable project are:



*1) The choice of aggregates and binders used in the surface layer.



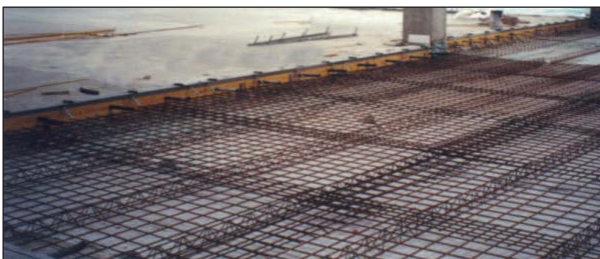
*2) The characteristics of the supporting concrete.



*3) The structural calculations of the plate.



*4) The supporting base for the floor.



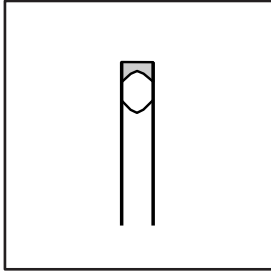
*5) The control procedures during construction and the final sign-off.

*** All these aspects are explained in the data sheets for performance flooring in accordance to the reference standards.**

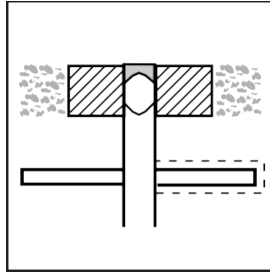
JOINTS

The table shows the construction joints that separate the flooring slabs.

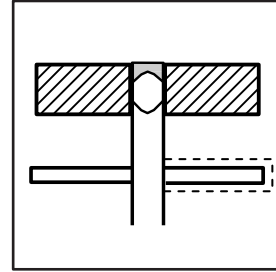
Our construction joints are optimised for the specific use in performance flooring.



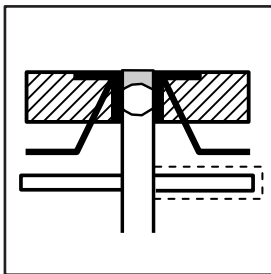
Joint SR



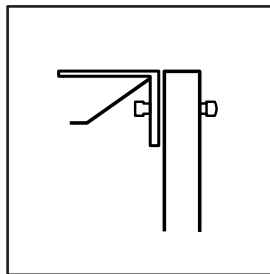
Joint TM/P



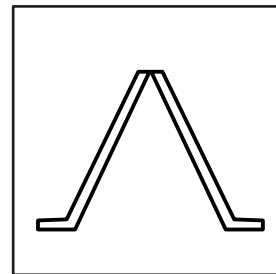
Joint TM



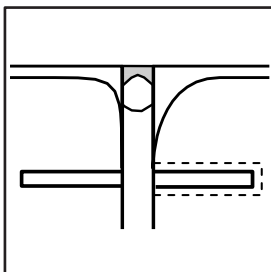
Joint CM



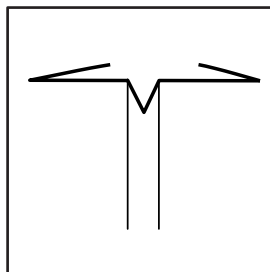
Joint MF



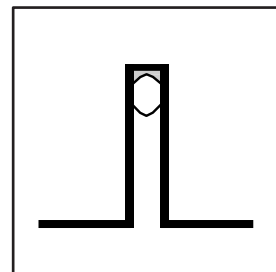
Joint CV



Joint RC



Joint CP



Joint PM

DURSIL S	uses	.	SR	JOINTS	-	TM	-	CP	-	MF
DURSIL M	uses	.	SR	JOINTS	-	TM	-	AM	-	MF
DURSIL 5-10	uses	.	SR	JOINTS	-	RC	-	TM/P	-	MF
DURSIL 10-15	uses	.	SR	JOINTS	-	TM	-	CV	-	MF
DURSIL Light	uses	.	SR	JOINTS	-	TM	-	CV	-	MF



DURSIL

CEMENT INDUSTRIAL FLOORS



DURSIL S

Structural reinforced monolithic flooring.
Thickness of 15/20cm
Surface layer of approx. 3mm.

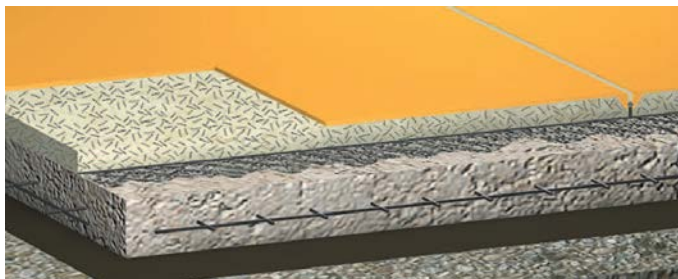
This flooring is laid directly on ballast.
Standard UNI 11146 - Chapter 4.1 - NTC 1/2008



DURSIL M

Structural reinforced monolithic flooring.
Thickness of 20/30cm.
Surface layer of approx. 10mm.

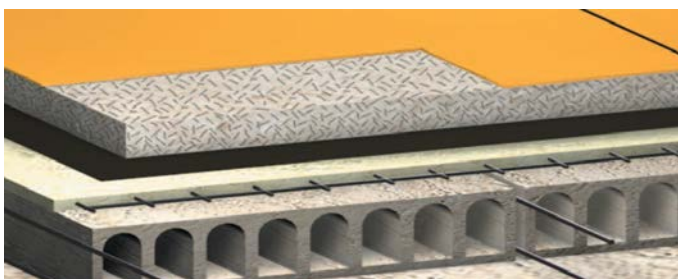
This flooring is laid directly on ballast.
Standard UNI 11146 - Chapter 4.1 - NTC 1/2008



DURSIL 5-10

Flush monolithic flooring.
Thickness of 5/10cm.
Surface layer of approx. 10mm.

This flooring is anchored to the cured concrete plate.
Standard UNI 11146 - Chapter 4.4



DURSIL 10-15

Monolithic flooring on a support.
Thickness of 10/15cm.
Surface layer of approx. 3mm.

This flooring is laid on a concrete plate or on a prefabricated structure.
Standard UNI 11146 - Chapter 4.2



DURSIL Light

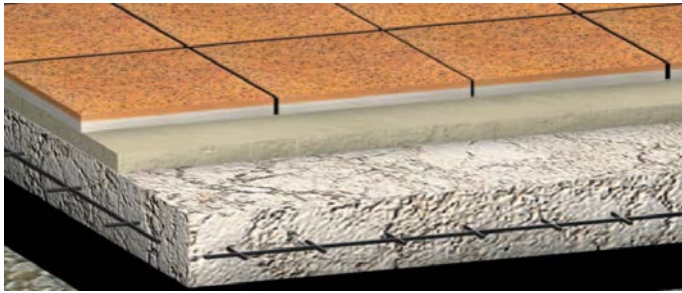
A lighter monolithic flooring on a supporting structure.
Thickness of 10/15cm.
Surface layer of approx. 3mm.

This flooring is laid on a prefabricated structure.
Standard UNI 11146 - Chapter 4.2



DURSIL

PREFABRICATED CEMENT FLOORS



DURSIL Piastrelle (Tiles)

Industrial tiled, high resistance flooring in the following sizes:

25x 25 x 2.7cm or 30x30x3.3 cm

or 33 x 33 x 3.5cm or 40 x 40 x 3.9cm

This floor is laid with cement mortar or on a concrete plate.



DURSIL Lastrosystem

Industrial plate, high resistance flooring in the following sizes:

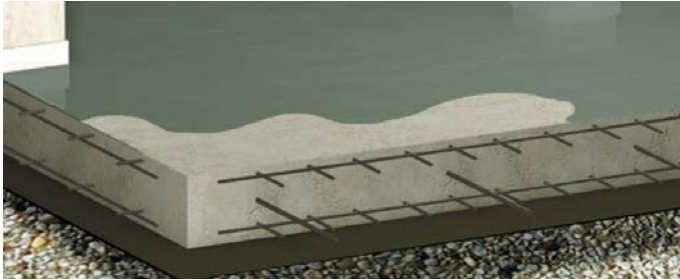
2.00x 2.00 x 0.15m

This floor is laid on a bed of sand.



CHEMIDUR

INDUSTRIAL RESINFLOORS



COVERSIP

A neutral or coloured dust-free treatment for cement floors.

This process is used on floors that are sound and without defects.

Standard UNI 10966 - UNI 8298-1



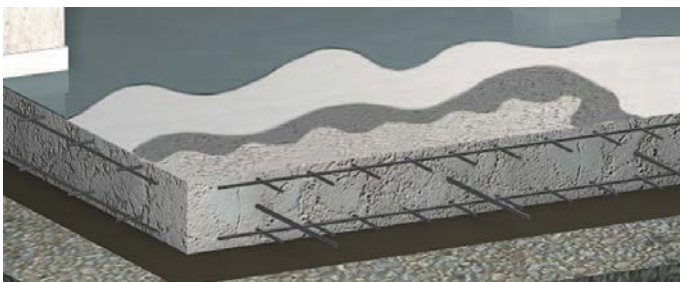
CHEMIDUR FX

Multi-layer flooring with a thickness of 1.5-3mm.

This flooring is used on surfaces that are sound and without defects.

Any imperfections can be taken care of with appropriate products.

Standard UNI 10966 - UNI 8298-1



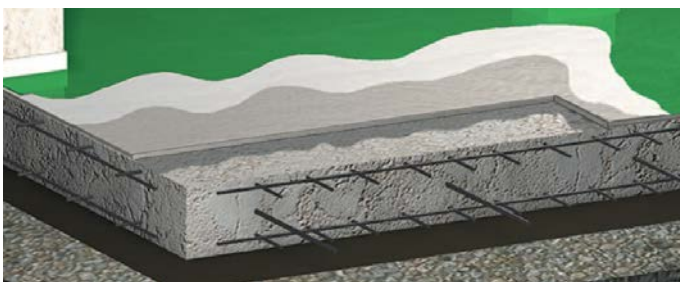
CHEMIDUR SP

Self-levelling flooring with a thickness of 1.5-3mm.

This flooring is used on surfaces that are sound and without defects.

Any imperfections can be taken care of with appropriate products.

Standard UNI 10966 - UNI 8298-1



CHEMIDUR ST

A resin mortar flooring with a thickness of approx. 5-15mm.

This flooring can be laid even on imperfect surfaces.

Any inadequacies in the support can be corrected with appropriate products.

Standard UNI 10966 - UNI 8298-9



CHEMIDUR CE

Anti-static flooring with a thickness of 1.5-3mm.

This flooring is used on surfaces that are sound and without defects.

Standard UNI 10966 - UNI 8298-10



DURSIL S

STRUCTURAL MONOLITHIC FLOORING
Standard UNI 11146 - Chapter 4.1 - NTC 1/2008

DESCRIPTION

Structural monolithic floor with medium strength resting on ballast.

Application Terminology: "Fresh on Fresh" obtained by applying the surface layer as a 3mm thick dry-shake anti-wear layer of approx. 3mm on a 15 to 20cm thick layer of DURSICAL S concrete.

WHERE IT IS APPLIED

Newly constructed monolithic floor. Laid on ballast.

Suitable for loads (I) and operations (L). (See DIN Standard 1100).

Large sheds, public spaces, garages etc..

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) Inadequate base soil compaction and inaccurate levelling (Subsidence of slabs and cracks).
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used. Sizing of the slabs with respect to the loads and movement expected (premature wear, damage to construction joints, cracks in the slabs).
- 3) Failure to use **DURSICAL S** concrete (crumbling, pitting, cavities, cracked state and warping.)

NOTE

The floor may be smoothed, striped, coloured, floated and nuanced with moulded designs. The surface may be treated with **COVERSIP** (part of the **CHEMIDUR** range) neutral or coloured, with dust free, waterproof and shine coating.



SPECIFICATION FOR THE DESIGN

DURSIL S monolithic industrial flooring comprising:

A) SURFACE LAYER

A mixture based on spheroidal quartz and hard minerals with the addition of special binders, with a homogeneous granulometric curve of between 0.125 and 2.0mm, in ratio of 2-3kg per m². Dry mixed with 2Kg of cement per m². The compound is applied as a dry shake on fresh concrete and then finished.

B) LOAD BEARING CONCRETE PLATE

DURSICAL S concrete plate with a thickness of between 15 and 20cm.

(Formulated, reinforced concrete to achieve the performance expected by the design of the project. Resistance, durability and controlled shrinkage are basic elements of DURSICAL.) Thickness and reinforcement requires a design project.

C) SEPARATION BARRIER

PVC isolation layer between the base and the flooring. Separation from the elevated structures.

D) SUPPORTING BASE

Soil stabilised using the Westergaard method

DURSIL S MONOLITHIC FLOORING TECHNICAL DATA SHEET

STABILISED SOIL

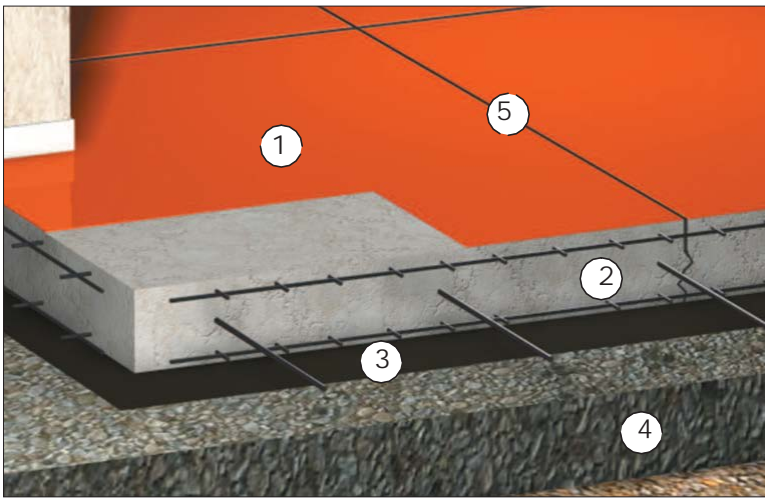
Excellent compaction of the load bearing soil by rolling in several stages.
(Westergaard method to comply with subfloor requirements for the floor design.)

FLOORING COMPOSITION

- 1) Surface layer of DURSIL S With a thickness of approx. 3mm.
- 2) A reinforced DURSICAL S concrete plate of 15-20cm.
- 3) Stabilised load bearing soil

Load bearing weight of the flooring with respect to the project is variable from 1,000 to 5,000kg/m² with a static load.

The surface layer is applied to the concrete plate as "Fresh on Fresh" using a dry shake method.
The contraction joints are carried out use a mechanical cut of ordinary dimensions of ml 5 x 5 and filled with PVC or sealed with resin.
The flooring must be isolated from elevated structures .



1) DURSIL S anti-wear surface layer.
2) DURSICAL S reinforced concrete plate according to the project.
3 PVC damp proof barrier
4) Soil stabilised using the Westergaard method.
5) Sealed joint

DURSIL S	DURSICAL S	BARRIER	STABILISED	JOINT
Compression ≤ kg/cm ² 650 Torsion ≤ kg/cm ² 100 Usage ≤ 5,5 cm ² /50 cm ²	Concrete ≥ RC 30 reinforced with mesh or fibres Depending on the project Workability according to the application table (See reference table)	Polyethylene sheet on top Separation from the structure In elevation	STABILISED SOIL In several steps Rolling and wetting with Resistance between K ≥ 10/25 kg/cm ²	Sealed cut joints with a filler cord and filled with resin (surcharge)

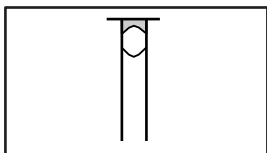
SURCHARGES

A surcharge is charged for the following colours: Red, white, black, brown, green.
COVERSIP Surface treatment (part of the CHEVIDUR range) neutral, coloured, added shine.

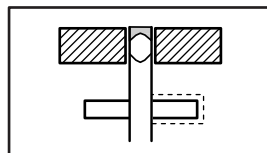
Construction joints

The following construction joints may be used to enhance the use and performance of the flooring, for an additional charge.

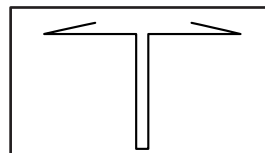
- 1-2 Resin sealed contraction joint, construction joint in resin mortar.
- 3-4 Construction joint using metal joints applied at the time the floor is laid.



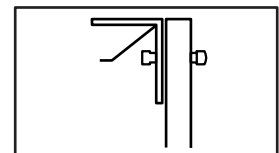
1 - Joint SR



2 - Joint TM



3 - Joint CP



4 - Joint MF

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DURSIL M

STRUCTURAL MONOLITHIC FLOORING

Standard UNI 11146 - Chapter 4.1 - NTC 1/2008

DESCRIPTION

High strength structural monolithic flooring resting on ballast.

Application Terminology: "Fresh on Fresh" obtained by applying the surface layer as a mortar to the anti-wear surface layer of a thickness of approx. 10cm on DURSICAL M concrete with a thickness of between approx. 20 and 25cm.

WHERE IT IS APPLIED

Newly constructed monolithic floor. Laid on ballast.

Suitable for loads (II) and operations (M-P). (See DIN Standard 1100).

Heavy industry, intensive warehousing, workshops etc..

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) Inadequate base soil compaction and inaccurate levelling (Subsidence of slabs and cracks).
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used. Sizing of the slabs with respect to the loads and movement expected (premature wear, damage to construction joints, cracks in the slabs).
- 3) Failure to use **DURSICAL M** concrete (crumbling, pitting, cavities, cracked state and warping.).

NOTE:

The floor may be smoothed and coloured.

The surface may be treated with **COVERSIP** (part of the **CHEMIDUR** range) neutral or coloured, with dust free, waterproof and shine coating.



SPECIFICATION FOR THE DESIGN

DURSIL M monolithic industrial flooring comprising:

A) SURFACE LAYER

A mixture based on spheroidal quartz and hard minerals with the addition of special binders, with a homogeneous granulometric curve of between 0.125 - 3.0mm

In a ratio of 10-12 kg per m². Mixed with water with 7Kg of cement per m². The compound is applied as mortar on fresh concrete and then finished.

B) LOAD BEARING CONCRETE PLATE

DURSICAL M concrete plate with a thickness of between 20 and 25cm. (Formulated, reinforced concrete to achieve the performance expected by the design of the project. Resistance, durability and controlled shrinkage are basic elements of DURSICAL.) Thickness and reinforcement requires a design project.

C) SEPARATION BARRIER

PVC isolation layer between the base and the flooring. Separation from the elevated structures

D) SUPPORTING BASE

Soil stabilised using the Westergaard method.

DURSIL M MONOLITHIC FLOORING TECHNICAL DATA SHEET

STABILISED SOIL

Excellent compaction of the load bearing soil by rolling in several stages.
(Westergaard method to comply with subfloor requirements for the floor design.)

FLOORING COMPOSITION

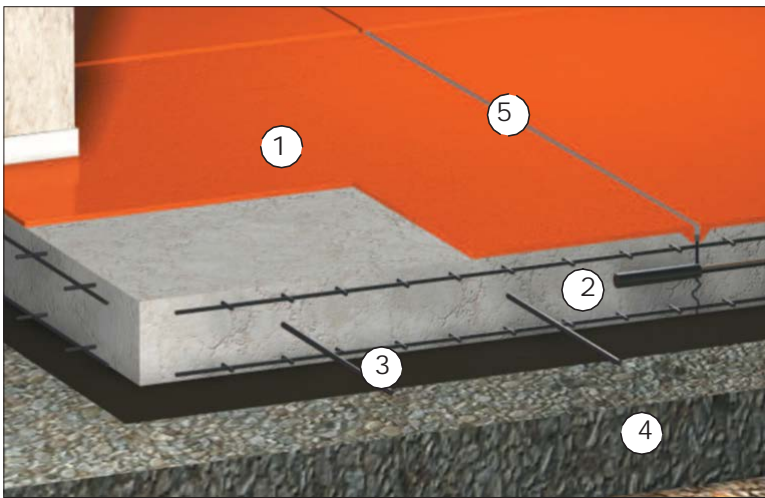
- 1) DURSIL M surface layer with a thickness of approx. 10mm.
- 2) A reinforced DURSICAL M concrete plate of 20-25cm
- 3) Stabilised load bearing soil

Load bearing weight of the flooring with respect to the project is variable from 5,000 to 10,000kg/m² with a static load.

The surface layer is applied to the concrete "Fresh on Fresh" mortar method.

The contraction joints are carried out use a mechanical cut of ordinary dimensions of ml 5 x 5 and filled with PVC or sealed with resin.

The flooring must be isolated from elevated structures.



1) DURSIL M anti-wear surface layer.
2) Reinforced DURSIL M concrete plate according to the project.
3) PVC damp proof barrier
4) Soil stabilised using the Westergaard method.
5) Sealed joint

DURSIL M	DURSICAL M	BARRIER	STABILISED	JOINT
Compression \leq kg/cm ² 870 Torsion \leq kg/cm ² 120 Usage \leq 3,5 cm ² /50 cm ²	Concrete \geq RC 35 Reinforced with mesh or fibres Depending on the project Workability according to the application table (See reference table)	Polyethylene sheet on top Separation from the structure In elevation	STABILISED SOIL In several steps Rolling and wetting with Resistance between $K \geq 10/25$ kg/cm ²	Sealed cut joints with a filler cord and filled with resin (surcharge)

SURCHARGE

A surcharge is charged for the following colours: Red, white, black, brown, green.

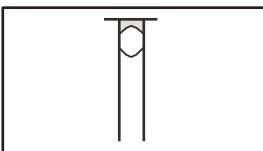
COVERSIP Surface treatment (part of the CHEVIDUR range) neutral, coloured, added shine.

CONSTRUCTION JOINTS

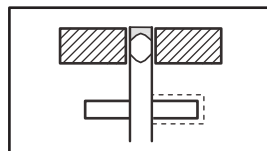
The following construction joints may be used to enhance the use and performance of the flooring, for an additional charge.

1-2 Resin sealed contraction joint, construction joint in resin mortar.

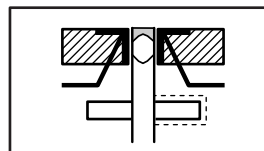
3-4 Construction joint using metal joints applied at the time the floor is laid.



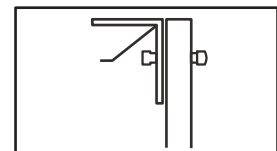
1 - Joint SR



2 - Joint TM



3 - Joint CM



4 - Joint MF

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DURSIL Art 5-10

Flush monolithic flooring
Standard UNI 11146 - Chapter 4.4

DESCRIPTION

High strength flush monolithic floor with concrete load bearing plate.

Application Terminology: "Facing" obtained by applying an anti-wear surface layer as a mortar of approx. 10mm on DURSICAL 5-10 concrete layer of between 5 and 10 cm thickness of 5 to 10mm. approx.

WHERE IT IS APPLIED

Flush monolithic flooring. Welded to the concrete load bearing plate. Suitable for loads (II) and operations (M-P) (See DIN Standard 1100). Heavy industry, intensive warehousing, workshops etc.

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) Inadequate consistency and bearing of the existing concrete screed.
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used (premature wear, damage to construction joints, cracks in the slabs).
- 3) Failure to use DURSICAL 5-10 concrete (crumbling, pitting, cavities, cracked state and warping.)

NOTE:

The flooring is polished and may be coloured.

The surface may be treated with **COVERSIP** (part of the **CHEMIDUR** range) neutral or coloured, with dust free, waterproof and shine coating.



SPECIFICATION FOR THE DESIGN

DURSIL 5-10 monolithic industrial flooring comprising:

- A) SURFACE LAYER
A mixture based on spheroidal quartz and hard minerals with the addition of special binders, with a homogeneous granulometric curve of between 0.125 - 3.0mm. in a ratio of 10-12 kg per m². Mixed with water and 7Kg of cement per m². The compound is applied as mortar on fresh concrete and then finished.
- B) Levelling concrete plate
DURSICAL 5-10 concrete plate with a thickness of between 5 and 10cm. (Formulated, reinforced concrete to achieve the performance expected by the design of the project. Resistance, durability and controlled shrinkage are basic elements of DURSICAL.) Thickness and reinforcement requires a design project.
- C) EXISTING CONCRETE PLATE
Existing cured concrete plate Cleaned of any impurities using mechanical equipment that roughens the surface.
- D) SUPPORTING BASE
Soil stabilised using the Westergaard method

DURSIL Art 5-10 MONOLITHIC FLOORING TECHNICAL DATA SHEET

SUPPORTING CONCRETE PLATE

Clean the plate using mechanical equipment to roughen the surface.

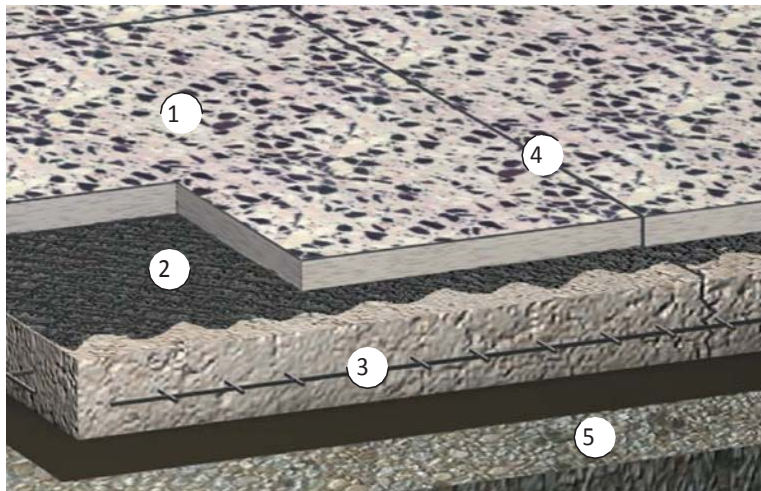
FLOORING COMPOSITION

- 1) DURSIL 5-10 surface layer with a thickness of approx. 10mm.
- 2) DURSICAL 5-10 concrete plate with a thickness of between 5 and 10cm
- 3) SUPPORTING CONCRETE PLATE
- 4) Stabilised load bearing soil

Load bearing weight of the flooring with respect to the project is variable from 2,000 to 4,000kg/m² with a static load.

The surface layer is applied to the plate as "Fresh on Fresh" using a mortar method. The contraction joints are carried out use a mechanical cut of ordinary dimensions of ml 3 x 3 and filled with PVC or sealed with resin.

The flooring must be isolated from elevated structures .



1) DURSIL 5-10 anti- wear surface layer.
2) Reinforced DURSICAL 5-10 concrete plate according to the project.
3) Encourages adhesion to the existing concrete plate
4) Existing concrete plate mechanically roughen.
5) STABILISED SOIL
6) Joint sealed

DURSIL 5-10	DURSICAL 5-10	ENCOURAGES ADHESION	SUPPORT	JOINT
Compression < kg/cm ² 870	Concrete > RC 40	Application of appropriate	CONCRETE PLATE	Sealing the joints
Torsion < kg/cm ² 120	Reinforced with fibre	Adhesion primer	Existing, load bearing	Sawn with the application of
Usage < 3,5 cm ³ /50 cm ²	Depending on the project		Roughened and cleaned	Filler cord and filled
				With resin
				(surcharge)

SURCHARGES

A surcharge is charged for the following colours: Red, white, black, brown, green.

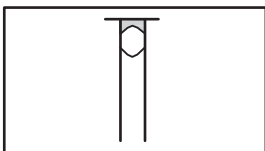
COVERSIP Surface treatment (part of the **CHEMIDUR** range) neutral, coloured, added shine.

CONSTRUCTION JOINTS

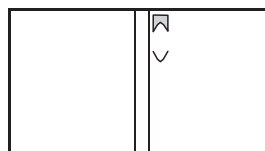
The following construction joints may be used to enhance the use and performance of the flooring, for an additional charge.

1-2 Resin sealed contraction joint, construction joint in cement and quartz mortar.

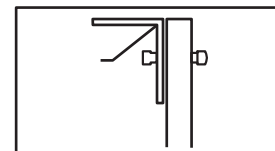
2-3 Construction joints using metal joints applied at the time the floor is laid.



1 - Joint SR



2 - Joint PM



3 - Joint MF

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DURSIL 10-15

MONOLITHIC FLOORING ON A SUPPORT

Standard UNI 11146 - Chapter 4.2

DESCRIPTION

Medium strength, structural monolithic floor on a load bearing concrete plate or structure.

Application Terminology: "FACING" obtained by applying the anti-wear surface layer as a dry shake of approx.3mm on a DURSICAL 10-15 concrete layer of between 10 and 15cm thickness.

WHERE IT IS APPLIED

Newly constructed monolithic floor laid on a load bearing concrete plate or prefabricated structure. Suitable for loads (I) and operations (L).

(See DIN Standard 1100) Large sheds, public spaces, garages etc..

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) Inadequate bearing of the support slab.
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used. Sizing of the slabs with respect to the loads and movement expected (premature wear, damage to construction joints, cracks in the slabs).
- 3) Failure to use **DURSICAL 10-15** concrete (crumbling, pitting, cavities, cracked state and warping.).

NOTE

The floor may be smoothed and coloured.

The surface may be treated with **COVERSIP** (part of the **CHEMIDUR** range) neutral or coloured, with dust free, waterproof and shine coating.



SPECIFICATION FOR THE DESIGN

DURSIL 10-15 monolithic industrial flooring comprising:

A) SURFACE LAYER

A mixture based on spheroidal quartz and hard minerals with the addition of special binders, with a homogeneous granulometric curve of between 0.125 and 2.0mm, in ratio of 2-3kg per m² Dry mixed with 2Kg of cement per m².

The compound is applied as a dry shake on fresh concrete and then finished.

B) LOAD BEARING CONCRETE PLATE

DURSICAL 10-15 concrete plate with a thickness of between 10 and 15cm.

(Formulated, reinforced concrete to achieve the performance expected by the design of the project.

Resistance, durability and controlled shrinkage are basic elements of DURSICAL.) Thickness and reinforcement requires a design project.

C) SEPARATION BARRIER

PVC isolation layer between the base and the flooring. Separation from the elevated structures

D) SUPPORTING BASE

Pre-existing plate or prefabricated structure.

DURSIL 10-15 MONOLITHIC FLOORING TECHNICAL DATA SHEET

SUPPORTING BASE

An existing base which may be a concrete plate or support structure.

FLOORING COMPOSITION

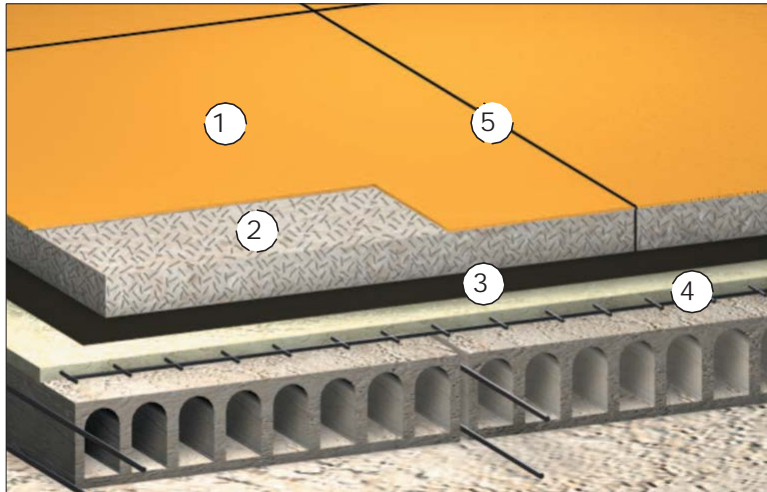
- 1) **Surface layer of DURSIL 10-15 with a thickness of approx. 3mm.**
- 2) **A reinforced DURSICAL 10-15 concrete plate of 10-15cm.**
- 3) **Existing support.**

Load bearing weight of the flooring with respect to the project is variable from 1,000 to 3,000kg/m² with a static load.

Flooring weight Kg. 220-250 kg per m².

The surface layer is applied to the plate as "Fresh on Fresh" using a dry shake method. The contraction joints are carried out using a mechanical cut of ordinary dimensions of 10 x 3 mm and filled with PVC or sealed with resin.

The flooring must be isolated from elevated structures.



1) DURSIL 10-15 anti-wear surface layer.

2) DURSICAL 10-15 reinforced concrete plate according to the project.

3) PVC damp proof barrier

4) Support base

5) Sealed joint

DURSIL 10-15	DURSICAL 10-15	BARRIER	SUPPORT	JOINT
Compression \leq kg/cm ² 650 Torsion \leq kg/cm ² 100 Usage \leq 5,5 cm ³ /50 cm ²	Concrete \geq RC 35 Reinforced with mesh or fibres Depending on the project Workability according to Application table (See reference table)	Polyethylene sheet on top Separation from the structure In elevation	CONCRETE PLATE On a pre-fabricated structure	Sealing the sawn joint With use of a filler cord And filled with resin (surcharge)

SURCHARGE

A surcharge is charged for the following colours: Red, white, black, brown, green.

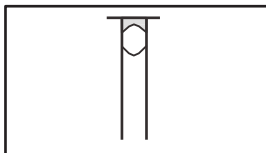
COVERSIP Surface treatment (part of the **CHEMIDUR** range) neutral, coloured, added shine.

Construction joints

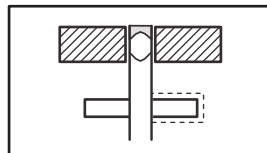
The following construction joints may be used to enhance the use and performance of the flooring, for an additional charge.

1-2 Resin sealed contraction joint, construction joint in resin mortar.

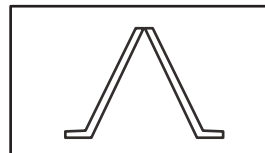
3-4 Construction joint using metal joints applied at the time the floor is laid.



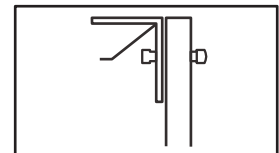
1 - Joint SR



2 - Joint TM



3 - Joint CV



4 - Joint MF

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DURSIL Light

MONOLITHIC FLOORING ON A SUPPORT

Standard UNI 11146 - Chapter 4.2

DESCRIPTION

Medium strength, structural monolithic floor on a prefabricated structure.

Application Terminology: "FACING" obtained by applying the surface layer as a dry shake of approx. 3mm on a DURSICAL Light concrete of between 10 and 15cm thickness.

WHERE IT IS APPLIED

Newly constructed monolithic floor. On a pre-fabricated structure.

Suitable for loads (I) and operations (L) (See DIN Standard 1100).

Flooring slab, car parks etc..

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) Inadequate bearing of the support slab.
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used. Sizing of the slabs with respect to the loads and movement expected (premature wear, damage to construction joints, cracks in the slabs).
- 3) Failure to use **DURSICAL Light** concrete (crumbling, pitting, cavities, cracked state and warping.).

NOTE:

The floor may be smoothed and coloured. The surface may be treated with **COVERSIP** (part of the **CHEMIDUR** range) neutral or coloured, with dust free, waterproof and shine coating.



SPECIFICATION FOR THE DESIGN

DURSIL Light monolithic industrial flooring comprising:

A) **SURFACE LAYER**

A mixture based on spheroidal quartz and hard minerals with the addition of special binders, with a homogeneous granulometric curve of between 0.125 and 2.0mm, in ratio of 2-3kg per m². Dry mixed with 2Kg of cement per m². The compound is applied as a dry shake on fresh concrete and then finished.

B) **LOAD BEARING CONCRETE PLATE**

DURSICAL Light concrete plate with a thickness of between 10 and 15cm.

(Light weight concrete which is formulated and reinforced to achieve the performance required by the design of the project. Resistance, durability and controlled shrinkage are basic elements of DURSICAL.) Thickness and reinforcement according to the design project.

C) **SEPARATION BARRIER**

PVC isolation layer between the base and the flooring. Separation from the elevated structures.

D) **SUPPORTING BASE**

Pre-existing plate or prefabricated structure.

DURSIL Light MONOLITHIC FLOORING TECHNICAL DATA SHEET

SUPPORTING BASE

Pre-existing plate or prefabricated structure

FLOORING COMPOSITION

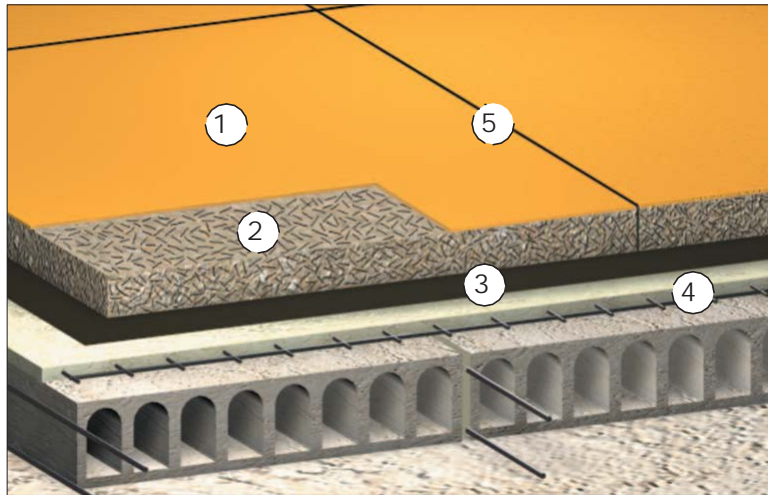
- 1) **Surface layer with a thickness of Approx. 3mm.**
- 2) **DURSICAL LIGHT, Light-weight concrete plate of between 10 and 15cm.**
- 3) **Existing support**

Load bearing weight of the flooring with respect to the project is variable from 500 to 1,000kg/m² with a static load.
Flooring weight Kg. 150-200 kg per m²

The surface layer is applied to the plate as "Fresh on Fresh" using.

A dry-shake method. The contraction joints are carried out use a mechanical cut of ordinary dimensions of ml 3 x 3 and filled with PVC or sealed with resin.

The flooring must be isolated from elevated structures.



1) DURSIL Light anti-wear surface layer.

2) Reinforced light-weight DURSICAL Light concrete plate according to the project.

PVC damp proof barrier

4) Support base

5. Sealed joint

DURSIL Light	DURSICAL Light	BARRIER	SUPPORT	JOINT
Compression \leq kg/cm ² 650 Torsion \leq kg/cm ² 100 Usage \leq 5,5 cm ² /50 cm ²	Concrete Light weight \geq RC 35 reinforced with mesh or fibres depending on the project Workability according to the application table (See reference table)	Polyethylene sheet on top Separation from the structure in elevation	Concrete plate or on a pre-fabricated structure	Sealing sawn joints. using a filler cord and filled with resin (surcharge)

SURCHARGES

A surcharge is charged for the following colours: Red, white, black, brown, green.

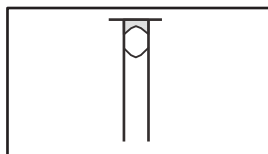
COVERSIP Surface treatment (part of the **CHEMIDUR** range) neutral, coloured, added shine.

CONSTRUCTION JOINTS

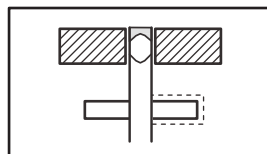
The following construction joints may be used to enhance the use and performance of the flooring, for an additional charge.

1-2 Resin sealed contraction joint, construction joint in resin mortar.

3-4 Construction joint using metal joints applied at the time the floor is laid



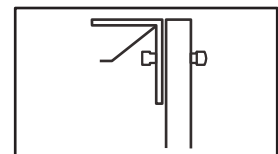
1 - Joint SR



2 - Joint TM



3 - Joint CV



4 - Joint MF

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DURSIL TILES

PREFABRICATED FLOORING

DESCRIPTION

Prefabricated floor to be laid on existing plate with mortar.

Tile consisting of a surface layer of a thickness of approx. 10mm and 20mm of a high dose sand and cement mortar.

WHERE IT IS APPLIED

Tiled prefabricated floor Laid on an existing plate.

Suitable for loads (II) and operations (M-P). (See DIN Standard 1100).

Heavy industry, offices, inspection pits, car parks etc..

STRENGTHS

A high strength vibro compressed floor.

WEAKNESSES

Any issues may be caused by:

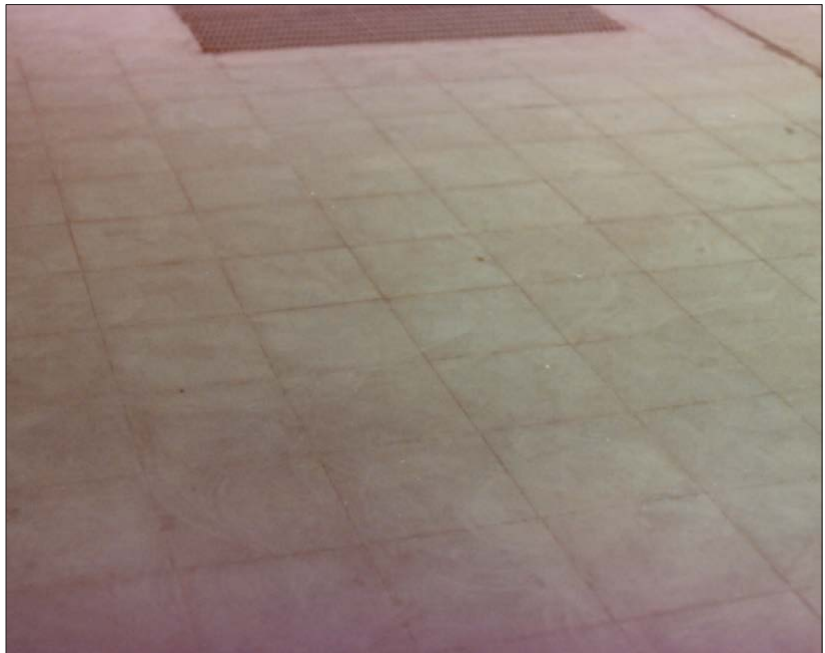
- 1) Damage caused by poor tile application to the mortar with subsequent separation.

NOTE:

The floor can be colored, buffed, polished insitu to highlight the chips and sealed to give it shine.

The surface may be treated with **COVERSIP** (part of the **CHEMIDUR** range)

neutral or coloured, with dust free, waterproof and shine coating



SPECIFICATION FOR THE DESIGN

DURSIL Tile monolithic industrial flooring comprising:

A) TILES

A mixture based on spheroidal quartz and hard minerals with the addition.

of special binders, with a homogeneous granulometric curve of between 0.125 and 3.0mm, with a thickness of approx. 10mm.

A layer with high sand and cement content of a thickness of approx. 20mm.

B) MORTAR CONCRETE

Sand and cement mortar at 400kg per cubic metre with a thickness of approx. 30/60Mm.

Mix the mortar in a horizontal pan.

C) EXISTING CONCRETE PLATE

Existing, cured concrete plate, clean from all impurities and moisture before laying.

D) SUPPORTING BASE

Soil stabilised using the Westergaard method.

DURSIL TILES PREFABRICATED FLOORING TECHNICAL DATA SHEET

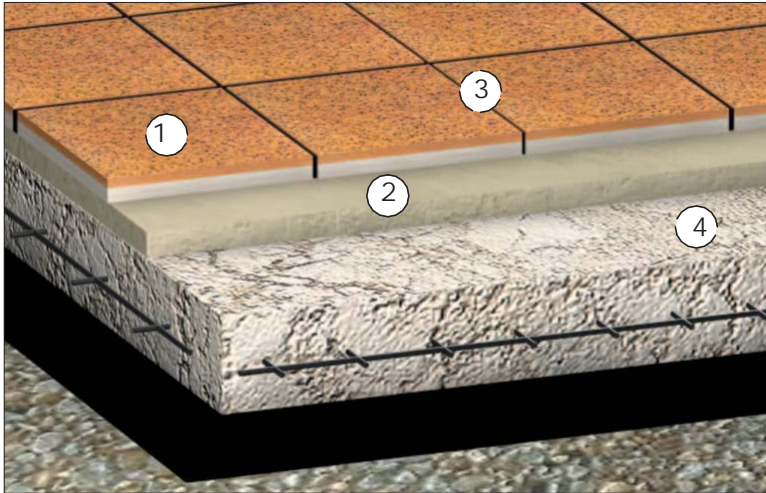
SUPPORTING CONCRETE PLATE

Clean the plate and keep the surface moist.

FLOORING COMPOSITION

- 1) DURSIL Tiles (cm 25x25x2,7)-(cm 30x30x3,3)-(cm 33x33x3,5)-(cm 40x40x3,9).
- 2) Cement based mortar of approx. 30mm thickness.
- 3) SUPPORTING CONCRETE PLATE

Load bearing weight of the flooring with respect to the project is variable from 5,000 to 8,000kg/m² with a static load. The flooring is laid on a concrete plate. The joints are carried out by inserting rigid PVC rods sized to fit 15 x 15ml. Weight per m² kg 70 (only tile).



1) DURSIL Tiles
2) High dose cement mortar
3) Rigid PVC joint
4) Supporting concrete plat

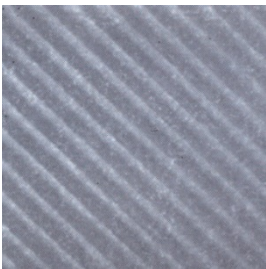
TILES	BED OF MORTAR	SUPPORTING PLATE	JOINT
Impact resistance kg. m 0,45. Usage coefficient According to the tribometer (1000 metres) mm. 3.9 (500 metres) mm. 1.9	Mixture of gritty sand Nd cement in a ratio of Of 400kg per cubic metre The tile is laid Putting it into the mortar	CONCRETE PLATE Existing and load bearing	Rigid PVC profiles To separate the laid sections applied

SURCHARGES

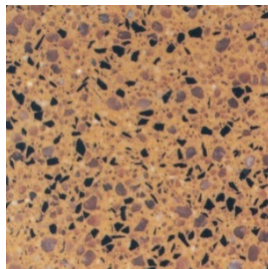
A surcharge is made for base colours .

COVERSIP Surface treatment (part of the **CHEMIDUR** range) neutral, coloured, added shine.

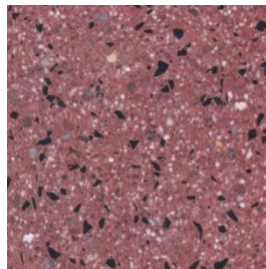
The colours and chips are only for illustrative purposes.



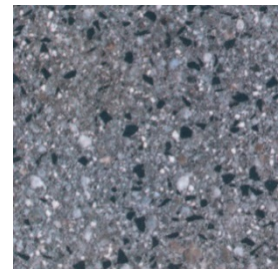
Tiles for ramps



Yellow tile



Red tile



Grey tile

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DURSIL Lastrosystem

PREFABRICATED FLOORING

DESCRIPTION

Prefabricated floor to be laid on a bed of compacted soil and sand.

Plate consisting of an anti-wear surface layer of a thickness of approx. 10mm and 14cm in reinforced concrete with metal edges.

WHERE IT IS APPLIED

Reinforced, prefabricated plate floor. Laid on a bed of sand.

Suitable for loads (II) and operations (M-P) (See DIN Standard 1100).

Heavy industry, offices, highly trafficked spaces.

STRENGTHS

A high strength prefabricated floor.

WEAKNESSES

Any issues may be caused by:

- 1) Poor bedding in of the plate on sand.

NOTE:

The flooring can be easily removed and reused.



SPECIFICATION FOR THE DESIGN

DURSIL Lastrosystem monolithic industrial flooring comprising:

A) SURFACE LAYER

A mixture based on spheroidal quartz and hard minerals with the addition of special binders, with a homogeneous granulometric curve of between 0.125 and 3.0mm for a thickness of approx. 10mm.

B) CONCRETE PLATE

Concrete plate measured at 400kg per cubic metre with a thickness of approx. 14cm. reinforced with fibres or mesh

C) FOUNDATION

A 5 to 10cm thick bed of sand

D) SUPPORTING BASE

Soil stabilised using the Westergaard method

DURSIL LASTROSYSTEM PREFABRICATED FLOORING TECHNICAL DATA SHEET

STABILISED SOIL

Excellent compaction of the load bearing soil by rolling in several stages.

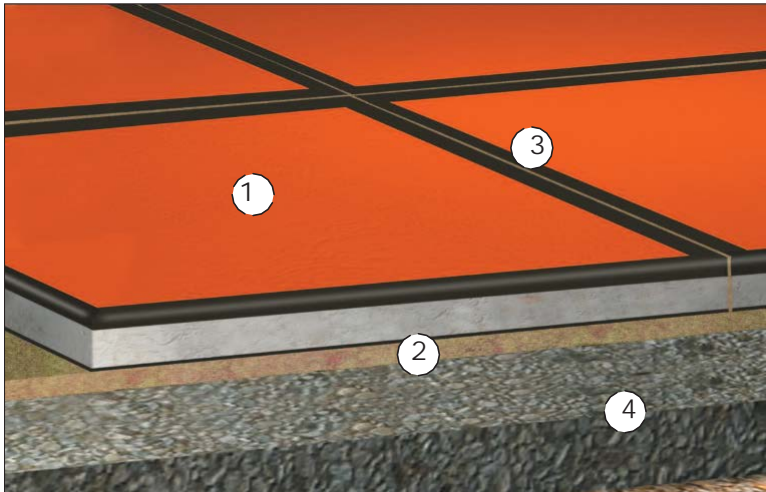
FLOORING COMPOSITION

- 1) **DURSIL Lastrosystem plate of a thickness of 15cm.**
- 2) **A 5 to 10cm thick bed of sand**
- 3) **STABILISED SOIL**

Load bearing weight of the flooring is variable from 5,000 to 8,000kg/m² with a static load.

The flooring is laid on a bed of sand. The joints between the sheets are filled with sand.

Weight of the plate approx. 1500kg.



1) DURSIL Lastrosystem plate.
2) Bed of sand of 5/10cm. approx.
3) Joint filled with sand
4) Support soil

DURSIL Lastrosystem	FOUNDATION	SUPPORTING SOIL	JOINT
CONCRETE PLATE To a height of 15cm reinforced side 200 x 200cm Surface layer of 1cm And metal edge	A 5 to 10cm thick bed of sand On which to lay the sheet	Compacted or rolled soil On which to laid the sand	Filling the joints With sand

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COVERSIP

ANTIDUST TREATMENT FOR MONOLITHIC FLOORING
Standard UNI 11 146 - UNI 8298-1

DESCRIPTION

This treatment is performed by applying a layer of COVERSIP (epoxy resins suspended in water and mineral fillers) as a film layer to a concrete plate which is smooth and free from defects.

WHERE IT IS APPLIED

Protective applications for cement based supports. Used in car parks, large sheds, warehouses etc...

STRENGTHS

It is a cost effective surface treatment that is easy to apply with excellent mechanical and protective properties.

WEAKNESSES

Any issues may be caused by:

Poor surface strength of the concrete, lack of a smooth surface, pitting and surface defects.

NOTE

The treatment may be coloured or neutral in colour. May be additionally treated with polyurethane.



SPECIFICATION FOR THE DESIGN

COVERSIP coating composed of:

- A) Preparation of the laying surface by sanding the surface with a special machine equipped with rotating discs abrasive and aspiration of dust.
- B) Mixing of packets composed of a base (jar A) and a hardener (B jar) fitted with a drill and a special whip and adding water to make up approx. 5% -10% of the total weight of the resin to obtain an emulsion which is uniform in colour.
- C) Two coatings of COVERSIP must be applied by mixing 120/150gr per coating, applied either using a roller or a sprayer, allowing at least 24hours between applications. Application time: approx. 30 minutes

COVERSIP TECHNICAL DATA SHEET

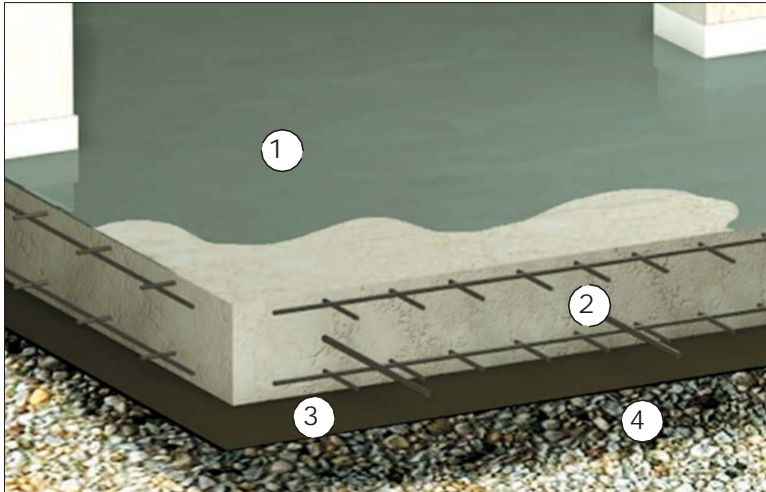
PREPARATION OF THE SUPPORTING BASE

Carefully preparation the concrete surface so it is smooth and defect free. Sanding and cleaning.

FLOORING COMPOSITION

- 1) Surface layer of **COVERSIP**
- 2) A reinforced smooth concrete plate
- 3) Stabilised load bearing soil

The flooring must be isolated from elevated structures.



1) **COVERSIP LAYER.**

2) **Reinforced concrete plate according to the project.**

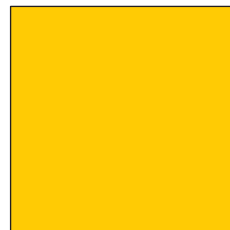
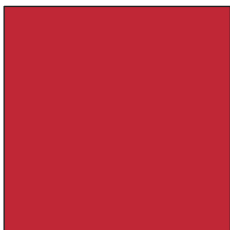
3) **PVC damp proof barrier**

4) **Soil stabilised using the Westergaard method.**

COVERSIP		SUPPORT	BARRIER	STABILISED
Specific gravity	1,33 g/mc	Concrete > RC 30 Reinforced with mesh or fibres depending on the project Usage in accordance with the application table (See reference table) Best used on DURSIL S FLOORS	Polyethylene sheet on top Separation from the structure In elevation	STABILISED SOIL In several steps Rolling and wetting with Resistance between $K \geq 10/25 \text{ kg/cm}^2$
Viscosity at 20°	1500 mPa.s			
Pot-life 20°	approx. 60min			
Adhesion to the cls.	> 3.5 mPa.s			
Dry residue	56% in weight			
Usage	approx. 200g/m ² by hand, thickness of approx.80 Um			
Dry to the touch	6 hours			
Walkable	in approx. 45 hours			
Hardened off	7 days			

SURCHARGES

A surcharge is made for an additional polyurethane treatment. RAL Colours
Base colours for illustrative purposes only.



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CHEMIDUR FX

MEDIUM STRENGTH MONOLITHIC FLOORING

Standard UNI 1 1 1 4 6 - UNI 8 2 9 8 - 1

DESCRIPTION

Monolithic floor with medium strength on an underlying plate.

Thickness of approx. 1.5-3.0mm of multi-layer synthetic resin applied to the concrete plate which is completely dry and has been roughened mechanically.

WHERE IT IS APPLIED

Suitable for loads (I) and operations (L) (See DIN Standard 1100) Food industries, wine industries, oil mills, slaughterhouses etc...

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) A lack of a damp proof course or barrier between the subfloor and the concrete slab.
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used. Incorrect sizing of the plates with respect to loads and anticipated movement.

NOTE

The flooring is smooth and may be coloured.



SPECIFICATION FOR THE DESIGN

CHEMIDUR FX monolithic industrial flooring comprising:

A) PREPARATION

Prepare the application surface by using mechanical equipment and dust extraction

B) SURFACE LAYER

Application of epoxy and quartz primer.

A mixture based on spheroidal quartz and hard minerals with a homogeneous granulometric curve of between 0.125 and 1.5mm and synthetic resins with two coats of quartz dusting allowing at least 24 hours between each coat and final saturation.

C) LOAD BEARING CONCRETE PLATE

Cured concrete plate

(Formulated, reinforced concrete to achieve the performance expected by the design of the project. Resistance, durability and controlled shrinkage are basic elements of DURSICAL.)

Thickness and reinforcement requires a design project.

D) SEPARATION BARRIER

PVC isolation layer between the base and the flooring. Separation from the elevated structures

E) SUPPORTING BASE

Soil stabilised using the Westergaard method

CHEMIDUR FX FLOORING TECHNICAL DATA SHEET

STABILISED SOIL

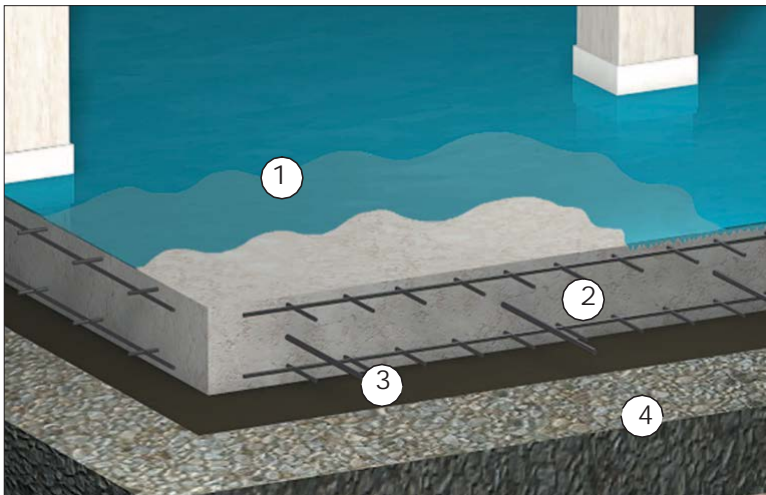
Excellent compaction of the load bearing soil by rolling in several stages.
(Westergaard method to comply with subfloor requirements for the floor design.)

FLOORING COMPOSITION

- 1) **CHEMIDUR FX surface layer with a thickness of approx. 1.5-3.0mm.**
- 2) **DURSICAL reinforced concrete plate**
- 3) **Damp proof barrier**
- 4) **Stabilised load bearing soil**

Load bearing weight of the flooring with respect to the project is variable from 2,000 to 4,000kg/m² with a static load.

The flooring must be isolated from elevated structures.



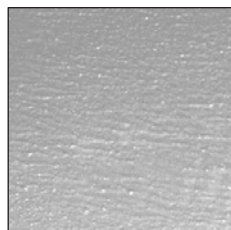
1) CHEMIDUR FX anti-wear surface layer.
2) Reinforced concrete plate according to the project.
3) PVC damp proof barrier
4) Soil stabilised using the Westergaard method.

CHEMIDUR FX	DURSICAL	BARRIER	STABILISED
Compression > 60 MPa Flexion > 25 MPa Traction > 30 MPa	Concrete ≥ RC 30 Reinforced with mesh or fibres Depending on the project Completely dry And roughened mechanically	Polyethylene sheet on top Separation from the structure In elevation	STABILISED SOIL In several steps Rolling and wetting with Resistance between $K \geq 10/25 \text{ kg/cm}^3$

SURCHARGES

A surcharge is made for base colours.

Base colours and rough finish for illustrative purposes only.



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CHEMIDUR SP

MEDIUM STRENGTH MONOLITHIC FLOORING

Standard UNI 11146 - UNI 8298-1

DESCRIPTION

Monolithic floor with medium strength on an underlying plate.

Thickness of approx. 1.5-3.0mm of self-levelling synthetic resin applied to the concrete plate which is completely dry and has been roughened mechanically.

WHERE IT IS APPLIED

Suitable for loads (I) and operations (L) (See DIN Standard 1100) Food industries, laboratories, hospitals etc...

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) A lack of a damp proof course or barrier between the subfloor and the concrete slab.
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used.
- 3) Incorrect sizing of the plates with respect to loads and anticipated movement.

NOTE

The flooring is smooth and may be coloured.



SPECIFICATION FOR THE DESIGN

CHEMIDUR SP industrial monolithic flooring composed of:

A) PREPARATION

Prepare the application surface by using mechanical equipment and dust extraction.

B) SURFACE LAYER

Application of epoxy and quartz primer.

A mixture based on spheroidal quartz and hard minerals with a homogeneous granulometric curve and synthetic resins, applied with a notched trowel and finished with a spiked roller to remove surface bubbles.

C) LOAD BEARING CONCRETE PLATE

Cured concrete plate

(Formulated, reinforced concrete to achieve the performance expected by the design of the project. Resistance, durability and controlled shrinkage are basic elements of DURSICAL. Thickness and reinforcement requires a design project.

D) SEPARATION BARRIER

PVC isolation layer between the base and the flooring. Separation from the elevated structures.

E) SUPPORTING BASE

Soil stabilised using the Westergaard method.

CHEMIDUR SP ANTI-STATIC FLOORING TECHNICAL DATA SHEET

STABILISED SOIL

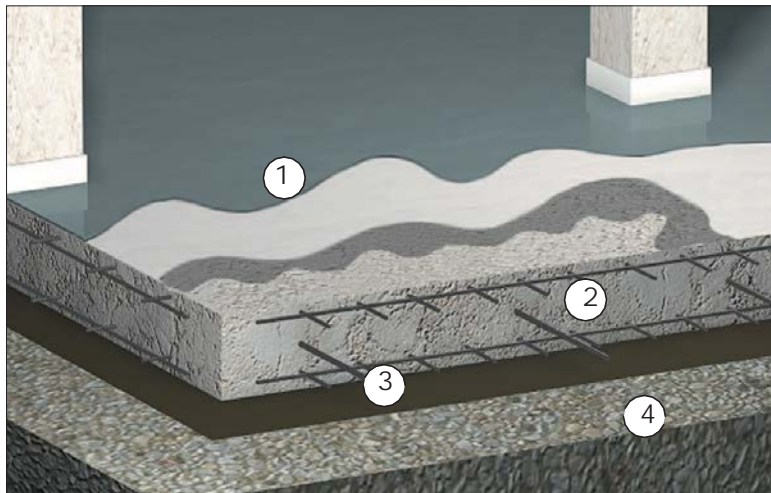
Excellent compaction of the load bearing soil by rolling in several stages.
(Westergaard method to comply with subfloor requirements for the floor design.)

FLOORING COMPOSITION

- 1) **CHEMIDUR CE** Anti-static surface layer with a thickness of approx. 1.5-3.0mm.
- 2) **DURSICAL** reinforced concrete plate
- 3) **Damp proof barrier**
- 4) **Stabilised load bearing soil**

Load bearing weight of the flooring with respect to the project is variable from 2,000 to 4,000kg/m² with a static load.

The flooring must be isolated from elevated structures .



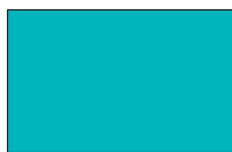
1) CHEMIDUR SP anti-static, anti-wear surface layer.
2) Reinforced concrete plate according to the project.
3) PVC damp proof barrier
4) Soil stabilised using the Westergaard method.

CHEMIDUR SP	DURSICAL	BARRIER	STABILISED
Compression= > 60 MPa Flexion> 25 MPa Traction= > 30 MPa	Concrete ≥ RC 30 Reinforced with mesh or fibres Depending on the project Completely dry And roughened mechanically	Polyethylene sheet on top Separation from the structure In elevation	STABILISED SOIL In several steps Rolling and wetting with Resistance between K ≥ 10/25 kg/cm ²

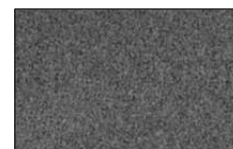
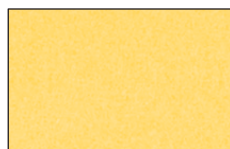
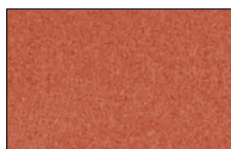
SURCHARGES

A surcharge is made for base colours.

Base colours for illustrative purposes only.



Micronised base colours for illustrative purposes only.



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CHEMIDUR ST

HIGH STRENGTH MONOLITHIC FLOORING

Standard UNI 11146 - UNI 8298-9

DESCRIPTION

High strength monolithic floor flush with the underlying plate.

Thickness of approx. 10mm of synthetic resin mortar applied to the concrete plate which is completely dry and has been roughened mechanically.

WHERE IT IS APPLIED

Suitable for loads (II) and operations (M-P). (See DIN Standard 1100) Heavy industry, intensive warehousing, workshops etc..

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) A lack of a damp proof course or barrier between the subfloor and the concrete slab.
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used.
- 3) Incorrect sizing of the plates with respect to loads and anticipated movement.

NOTE

The flooring can be smoothed and coloured.



SPECIFICATION FOR THE DESIGN

CHEMIDUR ST monolithic industrial flooring comprising:

A) PREPARATION

Prepare the application surface by using mechanical equipment and dust extraction

B) SURFACE LAYER

Application of epoxy primer.

Laying a mixture based on spheroidal quartz and hard minerals with a homogeneous granulometric curve of between 0.125 and 3.0mm mixed with synthetic resins in a ration of 1:10 (resin to aggregate) smoothed and a finishing coat applied to seal the porous surface.

C) LOAD BEARING CONCRETE PLATE

Cured concrete plate

(Formulated, reinforced concrete to achieve the performance expected by the design of the project.

Resistance, durability and controlled shrinkage are basic elements of DURSICAL.

Thickness and reinforcement requires a design project.

D) SEPARATION BARRIER

PVC isolation layer between the base and the flooring. Separation from the elevated structures.

E) SUPPORTING BASE

Soil stabilised using the Westergaard method

CHEMIDUR ST FLOORING TECHNICAL DATA SHEET

STABILISED SOIL

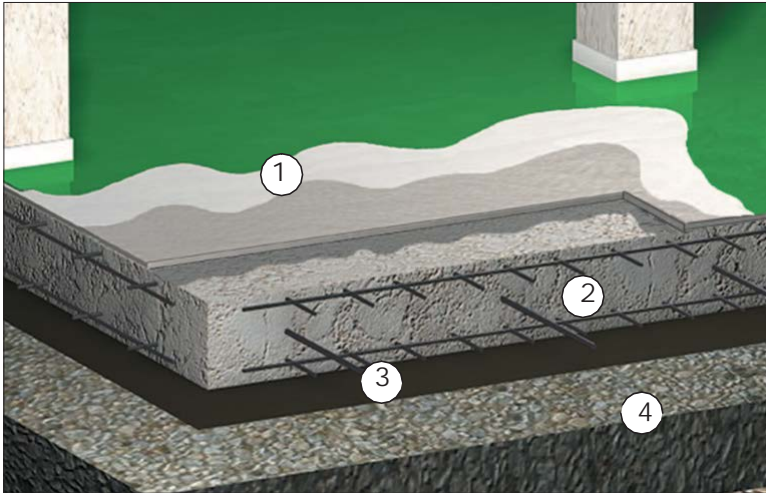
Excellent compaction of the load bearing soil by rolling in several stages.
(Westergaard method to comply with subfloor requirements for the floor design.)

FLOORING COMPOSITION

- 1) **CHEMIDUR ST surface layer with a thickness of approx. 0.8 - 15 mm**
- 2) **Reinforced DURSICAL concrete plate**
- 3) **Damp proof barrier**
- 4) **Stabilised load bearing soil**

Load bearing weight of the flooring with respect to the project is variable from 5,000 to 10,000kg/m² with a static load.

The flooring must be isolated from elevated structures.



1) **CHEMIDUR ST anti-wear surface layer.**

2) **Reinforced concrete plate according to the project.**

3) **PVC damp proof barrier**

4) **Soil stabilised using the Westergaard method.**

CHEMIDUR ST	DURSICAL	BARRIER	STABILISED
Compression \leq kg/cm ² 1200 Torsion \leq kg/cm ² 120 Wear \leq 3,5 cm ³ /50 cm ²	Concrete \geq RC 30 Reinforced with mesh or fibres Depending on the project Completely dry And roughened mechanically	Polyethylene sheet on top Separation from the elevated structures	Soil stabilised by rolling in several stages and wetting with Resistance between $K \geq 10/25$ kg/cm ²

SURCHARGES

A surcharge is made for colour that can be achieved using coloured resins with ceramic chips.

ACIDS	WATER	SALTS-ALKALI	ORGANICS	SOLVENTS	KETONES
Acetic acid, 10% Hydrochloric acid 10% Sulphuric acid 20% Nitric acid 10% Phosphoric acid Tartaric acid 10% Maleic acid 10% Chromic acid 10% Lactic acid 2% Salicylic acid 10%	Water at 100% Distilled water Marine water Saline solution	Sodium hydroxide 25% Sodium bicarbonate 25% Sodium carbonate 5% Calcium sulphate 100% Magnesium sulphate 100% Barium chloride 100% Potassium chloride 100% Sodium chloride 100% potassium dichromate 100% Sodium bisulphate 100%	Formaldehyde 30% Ethanol 50% petrol kerosene	Crude oil petroleum benzol toluene xylene	Acetone 100% chloroform Paraffinic oil Diesel oil Heavy crude oil kerosene Motor oil Edible oil Formaldehyde, 40% in water glycerine

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CHEMIDUR CE

ANTISTATIC MONOLITHIC FLOORING

Standard UNI 11146 - UNI 8298-10

DESCRIPTION

Monolithic floor with medium strength on an underlying plate.
Thickness of approx. 1.5-3.0mm self-levelling, antistatic resin applied to the concrete plate which is completely dry and has been roughened mechanically.

WHERE IT IS APPLIED

Suitable for loads (I) and operations (L) (See DIN Standard 1100)
Electronic industries, laboratories, operating theatres, clean rooms, explosive environments, areas with magnetic guides etc...

STRENGTHS

It is a long lasting, hard wearing flooring which is easy to maintain.

WEAKNESSES

Any issues may be caused by:

- 1) A lack of a damp proof course or barrier between the subfloor and the concrete slab.
- 2) A failure to plan for the appropriate thickness, type of concrete and reinforcement used.
- 3) Incorrect sizing of the plates with respect to loads and anticipated movement.

NOTE

The flooring is smooth and may be coloured.



SPECIFICATION FOR THE DESIGN

CHEMIDUR CE monolithic industrial anti-static flooring is composed of:

A) PREPARATION

Prepare the application surface by using mechanical equipment and dust extraction

B) SURFACE LAYER

Application of epoxy and quartz primer. Provision of copper strips connected to the earth.

A mix of special conductive aggregates on a homogeneous granulometric curve and synthetic resins, applied with a notched trowel and finished with a spiked roller to remove surface bubbles.

C) LOAD BEARING CONCRETE PLATE

Cured concrete plate

(Formulated, reinforced concrete to achieve the performance expected by the design of the project. Resistance, durability and controlled shrinkage are basic elements of DURSICAL. Thickness and reinforcement requires a design project.

D) SEPARATION BARRIER

PVC isolation layer between the base and the flooring. Separation from the elevated structures.

E) SUPPORTING BASE

Soil stabilised using the Westergaard method

CHEMIDUR CE ANTI-STATIC FLOORING TECHNICAL DATA SHEET

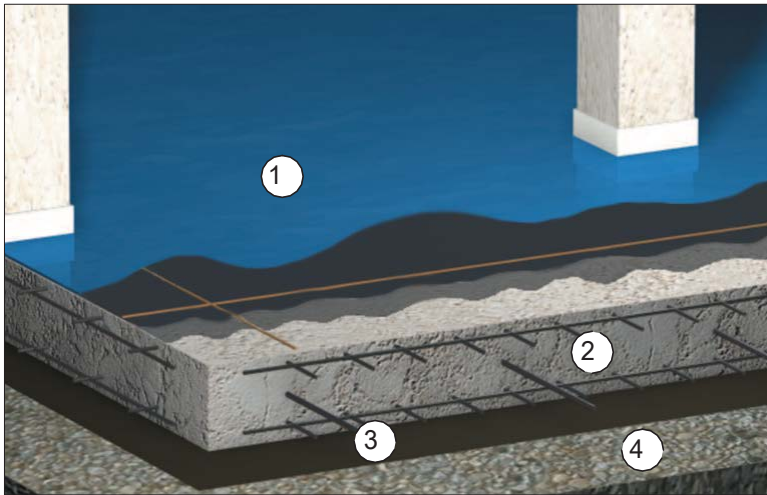
STABILISED SOIL

Excellent compaction of the load bearing soil by rolling in several stages.
(Westergaard method to comply with subfloor requirements for the floor design.)

FLOORING COMPOSITION

- 1) **CHEMIDUR CE Anti-static surface layer with a thickness of approx. 1.5-3.0mm.**
- 2) **DURSICAL reinforced concrete plate**
- 3) **Damp proof barrier**
- 4) **Stabilised load bearing soil**

Load bearing weight of the flooring with respect to the project is variable from 2,000 to 4,000kg/m² with a static load. The flooring must be isolated from elevated structures.



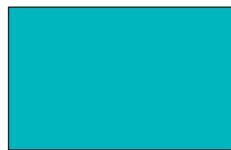
1) CHEMIDUR CE anti-static, anti-wear surface layer.
2) Reinforced concrete plate according to the project.
3) PVC damp proof barrier
4) Soil stabilised using the Westergaard method.

CHEMIDUR CE	DURSICAL	BARRIER	STABILISED
Compression > 100 MPa Flexion > 40 MPa Abrasive wheel CS 17 at 1.000 RPM < 80 mg. Surface dispersion 10 ⁻⁴ - 10 ⁻¹¹ Ω/m ²	Concrete > RC 30 Reinforced with mesh or fibres Depending on the project Completely dry And roughened mechanically	Polyethylene sheet on top Separation from the structure In elevation	STABILISED SOIL In several steps Rolling and wetting with Resistance between K > 10/25 kg/cm ³

SURCHARGES

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